

## Gillette Medical Evaluation Laboratories

JUL 08 1994

401 Professional Drive Gaithersburg, Maryland 20879 301-590-9781

MATERIAL SAFE				A SHEET			
NAME: LI	QUID PAPER PEN	& INK CORRECTI		ffective Date	: 3/1/93	Rev: NA	
A. – IDENTIF	ICATION						
Composition* %			Formula:	Mixture	9		
Methylcyclohexane (108-87-2) Titanium Dioxide (13463-67-7) Mineral Spirits (64741-65-7) Resin, Dispersant, Colorants Mustard Oil (57-06-7) Masking Fragrance			Molecular Weight: NA				
			Synonyms				
			Pen & Ink				
B PHYSICA	AL DATA						
Boiling P ~212 °		Melting F		_°c	Freezing Poi	NA °C	
Specific Gravity (H <sub>2</sub> O=1) ~1.3		Vapor Density (air=1) 3.4		Vapo	or Pressure @10 83	00 °F mmHg	
Evaporation (Butyl Acetate=1)		Saturation in Air (by volume @		°F)	Autoignition Temp OF NA	oerature oC	
% Volatiles (by volume) ~40		Solubility in Water Negligible			pH NA		
Appearance/Odor White fluid with a pungent solvent odor.							
Flash Point and Test Method(s) 25 <sup>0</sup> F (Closed Cup) for product							
Flammable Limits in		1.0					
(% by volume)	Lower	9	6	Upper	5.7	_%	
C REACTIV							
Stability	Conditions to Avoid		Polymerization	n Condit	ions to Avoid		
stable X unstable	Product is flam contact with op other ignition	en flame or	will not occur	ur X	NA		
Incompatible Materia Strong oxi	Hazardous Decomposition Products Thermal degradation may produce oxides of carbon and nitrogen and various hydrocarbons.						

## \*IF MULTIPLE INGREDIENTS INCLUDE CAS NUMBERS FOR EACH

NA=NOT AVAILABLE

Footnotes:

Physical data, except Specific Gravity and % Volatiles, refers to Methylcyclohexane.

## - EXPOSURE CONTROL METHODS Engineering Controls None under normal use conditions Eye Protection None under normal use conditions Skin Protection None under normal use conditions Respiratory Protection None under normal use conditions Other Product is non-hazardous when used as directed in an office/room with normal air circulation. G. - WORK PRACTICES Handling and Storage Product is flammable. No unusual handling or storage when used as directed; when stored in large quantities (as in warehouse), it should be in a well-ventilated, cool area, away from ignition sources. Normal Clean Up Pick up spills with towels, tissues, etc. Waste Disposal Methods Dispose in accordance with applicable federal, state and local laws.